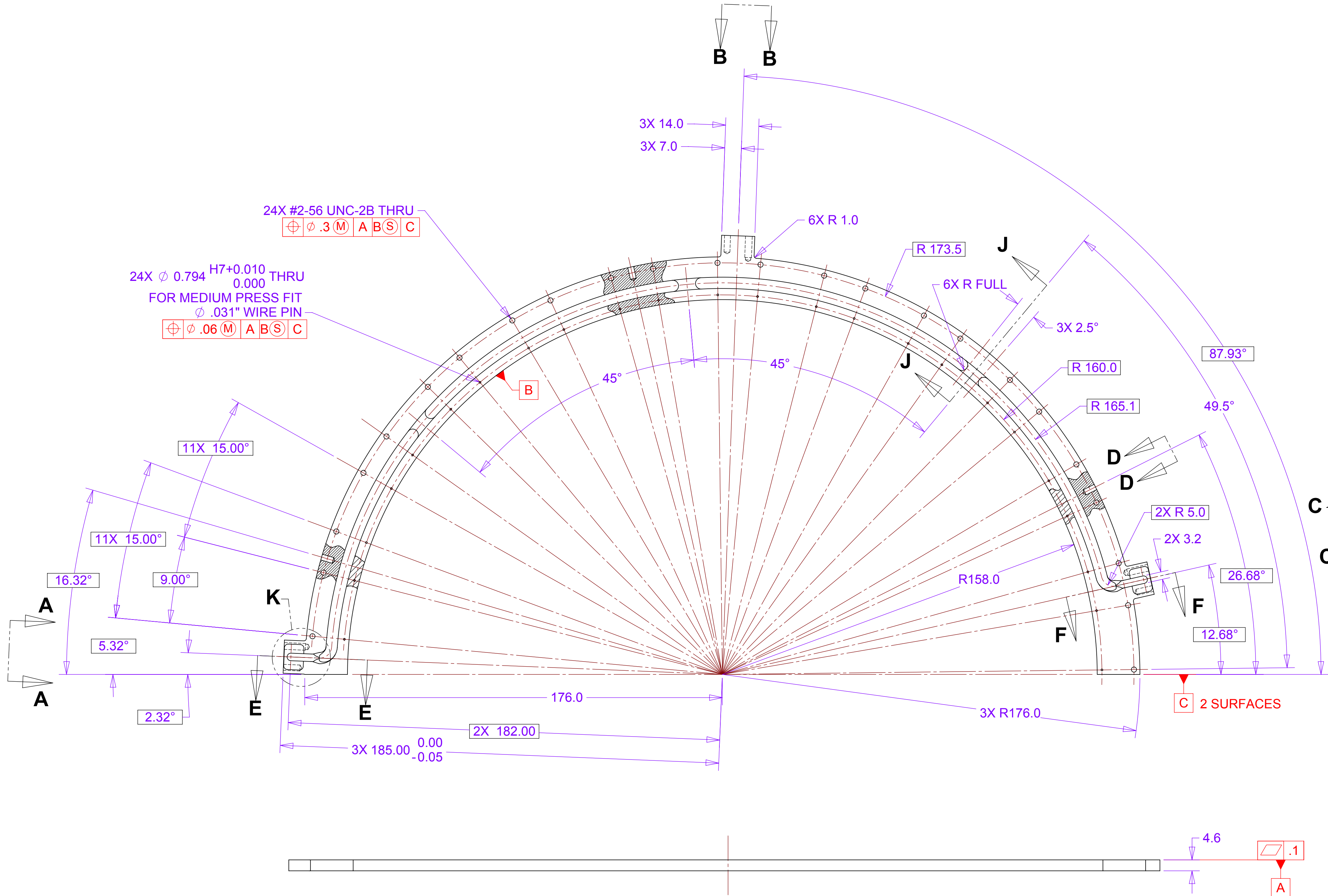


REV	REVISIONS	DATE	APPROVED
	DESCRIPTION		



BALL END CUT RAMP  
SEE SECTION F-F

DETAIL G

BALL END CUT RAMP  
SEE SECTION E-E

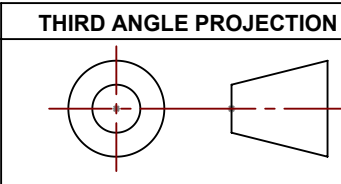
DETAIL H

MATERIAL: CARBON LOADED PEEK

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<b>HYTEC, INC</b>	
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250			TITLE PHENIX CENTRAL UPGRADE FVTX HALF STATION 2,3,4 SUPPORT PANEL OUTER CORE	
FINISH		Designer	Roger L. Smith	3/10/2010	DWG. NO.
PART NO. 111-PHX-02-3904-1		Drawn	Roger L. Smith	3/10/2010	SIZE
		Checked	Walt Sondheim	5/27/2010	SHEET NO.
		Engineer	RJ Ponchione	3/10/2010	111-PHX-02-3904 D 1 of 2
		Approved	Walt Sondheim	5/27/2010	SCALE 1:1
				REVISION	

